# **DRILLED BAR STOCK THERMOWELLS**



#### **MAIN FEATURES**

3 different shank styles Solid bar-stock drilled design

#### SUGGESTED APPLICATIONS

Oil & Gas applications Corrosive environments Power & Steel industries HVAC, Air filters & utilities On-shore/Off-shore application



### **BAR-STOCK TYPE** WELD-IN / SOCKET WELD THERMOWELLS

### STANDARD DESCRIPTION

Design: ASME PTC 19.3: 2010 Well material: AISI 316 SS

Instrument connection: 1/2" NPTF

Process connection: Welded connection

Bore diameter: Ø7 mm Tip thickness: 5 mm

Lagging extension: 50 mm Head diameter: Ø27 mm

# PRODUCT SPECIFICATION

### **STRAIGHT SHANK VERSION (TST)**

Shank style: Straight Root diameter: Ø16 mm Insertion ("U") length: 250 mm

Total length: 300 mm

#### **TAPER SHANK VERSION (TTT)**

Shank style: Taper Root diameter: Ø27 mm Tip diameter: Ø18 mm

Insertion ("U") length: 250 mm

Total length: 300 mm

#### **STEP SHANK VERSION (TSTE)**

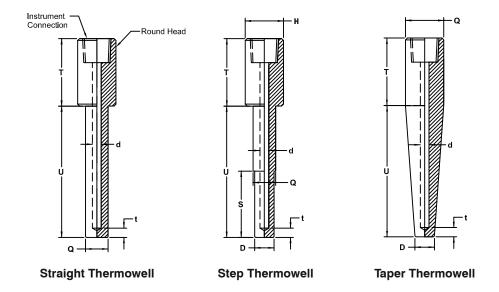
Shank style: Step Root diameter: Ø21 mm Tip diameter: Ø16 mm

Insertion ("U") length: 250 mm Reduced tip length: 75 mm Total length: 300 mm

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# **DIMENSIONAL DRAWINGS**



# **MODEL CODING**

MODEL	-	INSTRUMENT CONNECTION	/	HEAD DIAMETER	LAGGING EXTENSION	TIP THICKNESS	/
TST = Straight shank TTT= Taper shank TSTE = Step shank		F4N = 1/2" NPTF F4B = 1/3" BSPF F4M = M20 X 1.5 mm F5N = 3/4" NPTF F5B = 3/4" BSPF		H27 = 27 mm H30 = 30 mm H35 = 35 mm HXX = Customer specific	T50 = 50 mm TXX = Customer specific	t5 = 5 mm t6 = 6.35 mm t1 = 10 mm tx = Customer specific	

MAJOR DIAMETER	MINOR DIAMETER*	BORE DIAMETER	/	INSERTION LENGTH	STEP LENGTH	/
Q25 = 25 mm Q27 = 27 mm Q30 = 30 mm QXX = Customer specific or WFC calculated	D18 = 18 mm D22 = 22 mm D25 = 25 mm DXX = Customer specific or WFC calculated	d7 = 7 mm d9 = 9 mm d1 = 11 mm d4 = 14 mm dx = Customer specific or WFC calculated		UXX = Customer Specific or WFC calculated	SXX = Customer specific or WFC calculated	

WELL MATERIAL	1	OTHER OPTIONS		
CST = ASTM A105 M40 = Alloy S04 = AIS1 304 SS N60 = Alloy S10 = AIS1 310 SS N62 = Alloy S16 = AIS1 316 SS N82 = Alloy S16 = AIS1 316 LSS N82 = Alloy S16 = AIS1 316 LSS H76 = Hastel S5D = Duplex SS 2205 S46 = HRS 44 LF2 = ASTM A350 LF2 A20 = Alloy Z16 S16 S16 S16 S16 S16 S16 S16 S16 S16 S	00 25 25 25 oy C-276	(PC) Plug & chain in SS (EP) Electro polishing (MTC) Material test certificate 3.1 (DP) Dye penetration test (IGC) IGC test (HT) Hydro test certificate	(IBR) IBR certification (MTC 2.2) Material test certificate 2.2 (CCN) Tested to NACE standards (OS) Certification for Oxygen service (PT) Performance test certificate (HS) Certification for Hydrogen service	(WFC) WFC as per PTC 19.3TW:2010 (RW) Radiography for welding (RB) Radiography for bore concentricity (UT) Ultrasonic test

ORDERING EXAMPLE	TW-TTT-S16F4N-M4N-H25-T50-t5-Q18-D16-d7					
QUICK ORDER DETAILS / FEEDBACKS .						